Safety Data Sheet

acc. to 29 CFR 1910.1200 App D

PCM 9.6

Version number: 2.3
Replaces version of: 2025-07-03 (1)

Revision: 2025-07-18

SECTION 1: Identification

1.1 Product identifier

Trade name **PCM 9.6**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: High performance thermally conductive phase change thermal interface material

1.3 Details of the supplier of the safety data sheet

TCLAD
1600 Orrin Road
Prescott Wisconsin 54021
United States

Telephone: 715 262 8206

1.4 Emergency telephone number

Emergency information service: CHEMTREC Tel: 1-800-424-9300
This number is only available during the following office hours: Mon-Fri 09:00 AM - 05:00 PM

SECTION 2: Hazard(s) identification

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

This mixture does not meet the criteria for classification.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

not required

2.3 Other hazards

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0.1%.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of ≥ 0.1%.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

This product does not meet the criteria for classification in any hazard class according to GHS.

SECTION 4: First-aid measures

4.1 Description of first-aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water, Foam, D-Powder

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Carbon monoxide (CO), Carbon dioxide (CO2)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains, Take up mechanically

Advice on how to clean up a spill

Take up mechanically.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- Explosive atmospheres

Removal of dust deposits.

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m³]	STEL [ppm]	STEL [mg/m³]	Ceiling-C [ppm]	Ceiling-C [mg/m³]	Notation	Source
US	aluminium	7429-90-5	REL		10 (10 h)						NIOSH REL
US	aluminium	7429-90-5	PEL (CA)		10					dust	Cal/OSHA PEL
US	aluminium	7429-90-5	PEL		15					dust	29 CFR 1910.1000
US	aluminium	7429-90-5	PEL (CA)		5					fume_weld	Cal/OSHA PEL
US	aluminium	7429-90-5	REL		5 (10 h)					fume_weld	NIOSH REL
US	aluminium	7429-90-5	PEL (CA)		5					pyro_p	Cal/OSHA PEL
US	aluminium	7429-90-5	REL		5 (10 h)					pyro_p	NIOSH REL

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m³]	STEL [ppm]	STEL [mg/m³]	Ceiling-C [ppm]	Ceiling-C [mg/m³]	Notation	Source
US	aluminium	7429-90-5	PEL (CA)		5					r	Cal/OSHA PEL
US	aluminium	7429-90-5	REL		5 (10 h)					r	NIOSH REL
US	aluminium	7429-90-5	TLV®		1					r	ACGIH® 2024
US	aluminium	7429-90-5	PEL		5					r	29 CFR 1910.1000
US	paraffin wax	8002-74-2	PEL (CA)		2					fume	Cal/OSHA PEL
US	paraffin wax	8002-74-2	REL		2 (10 h)					fume	NIOSH REL
US	paraffin wax	8002-74-2	TLV®		2					fume	ACGIH® 2024

Notation

Ceiling-C	ceiling value is a limit value above which exposure should not occur
dust	as dust
fume	as fume
fume_weld	as welding fumes
pyro_p	as pyrophoric powder
r	respirable fraction
STEL	short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)
TWA	time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear protective gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	solid
Color	grey

Odor	odorless

Other safety parameters

pH (value)	not applicable
Melting point/freezing point	not determined
Initial boiling point and boiling range	350 °C
Flash point	not applicable
Evaporation rate	not determined
Flammability (solid, gas)	non-combustible
Explosion limits of dust clouds	not determined
Vapor pressure	not determined
Density	not determined
Vapor density	this information is not available
Relative density	2.85 (water = 1)
Solubility(ies)	not determined

Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	not determined
Viscosity	not relevant (solid matter)
Explosive properties	none
Oxidizing properties	none

9.2 Other information

there is no additional information

SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

This mixture does not meet the criteria for classification.

Acute toxicity

Shall not be classified as acutely toxic.

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitization

Shall not be classified as a respiratory or skin sensitizer.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: Ecological information

12.1 Toxicity
Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability
Data are not available.

12.3 Bioaccumulative potential
Data are not available.

12.4 Mobility in soil
Data are not available.

12.5 Results of PBT and vPvB assessment
Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0.1%.

12.6 Endocrine disrupting properties
Does not contain an endocrine disruptor (ED) in a concentration of ≥ 0.1%.

12.7 Other adverse effects
Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1	**UN number**	not subject to transport regulations
14.2	**UN proper shipping name**	not relevant
14.3	**Transport hazard class(es)**	none
14.4	**Packing group**	not assigned
14.5	**Environmental hazards**	non-environmentally hazardous acc. to the dangerous goods regulations

14.6 Special precautions for user
There is no additional information.

14.7 Transport in bulk according to IMO instruments
The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

Not subject to transport regulations.

International Maritime Dangerous Goods Code (IMDG) - Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

National regulations (United States)

Toxic Substance Control Act (TSCA) all ingredients are listed (ACTIVE) or exempt from listing

Superfund Amendment and Reauthorization Act (SARA TITLE III)

- The List of Extremely Hazardous Substances and Their Threshold Planning Quantities (EPCRA Section 302, 304)

none of the ingredients are listed

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)

- List of Hazardous Substances and Reportable Quantities (CERCLA section 102a) (40 CFR 302.4)

none of the ingredients are listed

Clean Air Act

none of the ingredients are listed

California Environmental Protection Agency (Cal/EPA): Proposition 65 - Safe Drinking Water and Toxic Enforcement Act of 1987

none of the ingredients are listed

Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

Category	Rating	Description
Chronic	/	none
Health	0	no significant risk to health
Flammability	0	material that will not burn under typical fire conditions
Physical hazard	0	material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive
Personal protection	-	

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

Category	Degree of hazard	Description
Flammability	0	material that will not burn under typical fire conditions
Health	0	material that, under emergency conditions, would offer no hazard beyond that of ordinary combustible material

Category	Degree of hazard	Description
Instability	0	material that is normally stable, even under fire conditions
Special hazard		

National inventories

Country	Inventory	Status
US	TSCA	all ingredients are listed (ACTIVE)

Legend

TSCA Toxic Substance Control Act

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information, including date of preparation or last revision

Indication of changes (revised safety data sheet)

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
1.2	Relevant identified uses: High performance thermally conductive gel, silicone based thermal interface material	Relevant identified uses: High performance thermally conductive phase change thermal interface material	yes
1.4	Emergency information service: This number is only available during the following office hours: Mon-Fri 09:00 AM - 05:00 PM	Emergency information service: CHEMTREC Tel: 1-800-424-9300 This number is only available during the following office hours: Mon-Fri 09:00 AM - 05:00 PM	yes
4.1	Following skin contact: Brush off loose particles from skin. Rinse skin with water/shower.	Following skin contact: Wash with plenty of soap and water.	yes
5.2	Special hazards arising from the substance or mixture: Deposited combustible dust has considerable explosion potential.	Special hazards arising from the substance or mixture	yes
7.1	- Measures to prevent fire as well as aerosol and dust generation: Use local and general ventilation. Take precautionary measures against static discharge. Use only in well-ventilated areas. Ground/bond container and receiving equipment.	- Measures to prevent fire as well as aerosol and dust generation: Use local and general ventilation. Use only in well-ventilated areas.	yes
7.1	Specific notes/details: Dust deposits may accumulate on all deposition surfaces in a technical room. The product in the delivered form is not dust explosion capable; the enrichment of fine dust however leads to the danger of dust explosion.		yes
7.2	- Ventilation requirements: Use local and general ventilation.		yes
8.1		Occupational exposure limit values (Workplace Exposure Limits): change in the listing (table)	yes

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
8.2	Respiratory protection: Particulate filter device (EN 143).	Respiratory protection: In case of inadequate ventilation wear respiratory protection.	yes
9.2	Other information	other information: there is no additional information	yes
9.2	Liquid content: 95 %		yes
9.2	Solid content: 15 %		yes
10.4	Hints to prevent fire or explosion: The product in the delivered form is not dust explosion capable; the enrichment of fine dust however leads to the danger of dust explosion.		yes

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
29 CFR 1910.1000	29 CFR 1910.1000, Tables Z-1, Z-2, Z-3 - Occupational Safety and Health Standards: Toxic and Hazardous Substances (permissible exposure limits)
49 CFR US DOT	49 CFR U.S. Department of Transportation
ACGIH® 2024	From ACGIH®, 2024 TLVs® and BEIs® Book. Copyright 2024. Reprinted with permission. Information on the proper use of the TLVs® and BEIs®: http://www.acgih.org/tlv-bei-guidelines/policies-procedures-presentations/tlv-bei-position-statement
Cal/OSHA PEL	California Division of Occupational Safety and Health (Cal/OSHA): Permissible Exposure Limits (PELs)
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
Ceiling-C	Ceiling value
DGR	Dangerous Goods Regulations (see IATA/DGR)
ED	Endocrine disruptor
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
NIOSH REL	National Institute for Occupational Safety and Health (NIOSH): Recommended Exposure Limits (RELs)
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition
OSHA	Occupational Safety and Health Administration (United States)
PBT	Persistent, Bioaccumulative and Toxic
PEL	Permissible exposure limit
ppm	Parts per million
STEL	Short-term exposure limit
TLV®	Threshold Limit Values
TWA	Time-weighted average

Abbr.	Descriptions of used abbreviations
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.
Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.